



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G19833-3G

Job Sheet 189116



Part No: RBW6305G19833-3G

Job Qty: 3 pcs

Part Name: Main Rotor Gearbox Build up Trolley



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 3/29/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6305G19833-3G Rev 2 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	3 pcs	3/29/19	3/29/19	0.00	0.00	Purchasing - 1	DP
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	3 pcs	3/29/19	3/29/19	0.00	0.00	Packaging 2 - 1 - B4B	DP
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S166238



Part: RBW6305G19833-3G

Job No: 189116

Serial No/Batch: S166238

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 03/26/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	3 pcs	3/29/19	0.00 0.00	QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	3 pcs	3/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	3 pcs	3/29/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

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MAR 26 2019

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MAR 27 2019

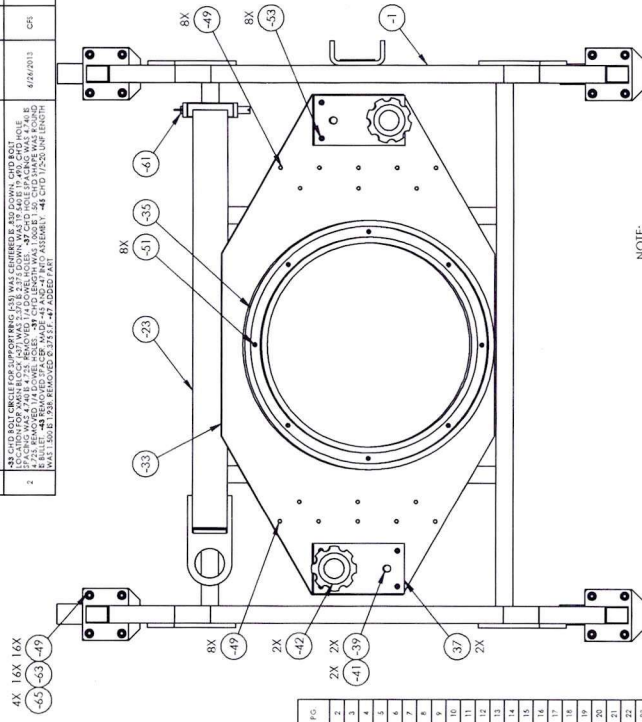
Part Op 100 - (Purchasing) Issue P/O: 042322 MANUFACTURE RBW6305G19833-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

x3 pulmo 10 Jan 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6305G19833-3GP	Main Rotor Gearbox Build up Trolley	3 Ea (1 ea)	100-Purchasing	5166232
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6305G19833-3GP	3	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/18/19 11:08 AM dart.Lussier.Patrick

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[illegible]

NOTE:
REF AGUSTA T/N: 3G6305G19833.

[illegible]

REV	DATE	BY	CHK	APP	REV	Part #	Description	Material	INFO INFORMATION OR SPECIFICATIONS
						-1	FRAME WEIGHT	RECT TUBE	100 X 101/2 X 3 X 6-1/2
						0	SPR RAIL	RECT TUBE	100 X 101/2 X 3 X 6-1/2
						-3	CONTR RAIL	RECT TUBE	100 X 101/2 X 3 X 6-1/2
						2	HOV1 & RAC RAIL	RECT TUBE	100 X 101/2 X 3 X 6-1/2
						-4	ANGLED LEG	RECT TUBE	100 X 101/2 X 3 X 6-1/2
						-9	HORIZONTAL LEG	RECT TUBE	100 X 101/2 X 3 X 7-1/4
						-11	END CAP	C.P. SHEET	4005 X 1501/8 X 25-6
						-13	WHEEL PLATE	ASPL PLATE	200 X 4 X 4 X 1/2
						-15	WHEEL PLATE	ASPL PLATE	200 X 4 X 4 X 1/2
						-16	FRONT FLARE MOUNT	ANGLE BAR	300 X 5 X 10 X 7-1/8
						-17A	FRONT FLARE MOUNT	ANGLE BAR	300 X 5 X 4 X 10-1/2
						-17B	REAR FLARE MOUNT	ANGLE BAR	300 X 5 X 4 X 10-1/2
						-18	TOUSSE REAR SET	H.F. FLAT BAR	300 X 10 X 1/4 X 6-1/2
						-21	HANDLE REAR SET	CDIS	101/8 X 1/4 WALL X 4
						-23	PROT	RECT TUBE	300 X 101/2 X 3 X 37
						-25	TOUSSE TUBE	1018	100 X 4 X 6
						-29	TOUSSE PLATE	C.P. SHEET	4005 X 171/2 X 276
						2	END CAP	ASPL PLATE	100 X 320 X 4 X 1/2
						-31	100 PLATE	ASPL PLATE	100 X 320 X 4 X 1/2
						-33	100 PLATE	ASPL PLATE	100 X 320 X 4 X 1/2
						-35	REAR FLARE MOUNT	DRUMS	2 X 22 X 22
						-37	ANGLED LEG	800000 BAR	100 X 101/2 X 3 X 8
						-39	CONTR RAIL	DRUMS	20 X 20 X 1/2 X 1/2
						-41	PRN AL THREAD	STEEL	1/2-20 UNF X 2-3/8
						-43	END ASSEMBLY	STEEL	1/2-20 UNF X 2-3/8
						-45	HANDLE PLATE	DRUMS	300 X 7/8
						-47	HANDLE ALL THREAD	PLAT STEEL	1/2-20 UNF X 3-1/8
						-49	PROTECTOR	PROTECTOR	300 X 101/2 X 3 X 37
						-51	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC X 7/8
						-53	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC X 1-1/4
						-55	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC X 1-1/2
						-57	SOCKET HEAD CAP SCREW	STEEL	1/4 X 1/4
						-59	DRIVE PIN	STEEL	200 X 5 X 1/4
						-61	WHEEL PIN	STEEL	200 X 5 X 1/4
						-63	PLAT WHEEL	STEEL	100 X 101/2 X 3 X 37
						-65	SCORING WHEEL	STEEL	100 X 101/2 X 3 X 37
						-67	DRIP	1018	100 X 3 X 1-1/4
						-69	DRIP	1018	100 X 3 X 1-1/4



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Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER					ORDER				
Customer Code: CSEEG01 Sold To: SEEGA International LLC P.O. Box: 765, PC-132 Al Khoudh Muscat Oman Phone: +968 2 4 54 33 87 Ship To: SEEGA International LLC P.O. Box: 765, PC-132 Al Khoudh Muscat Oman					Order No : 6898 Date: 1/15/19 Ship-To Contact: Mohammed Shibili Email: shibili@seegaoman.com Cust PO No: TBC FOB: Shipping Point Ship Via: TBA - to be advised Freight Terms: Third Party Billing Terms: Prepay INCO Terms: Ex Works Order Taker: Kinga Lysiak Order Taker Phone: Order Taker Email: klysiak@dartaero.com				
Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	3/12/19	3/12/19	RBW6305G19833-3G	Main Rotor Gearbox Build up Trolley 1 in stock, balance approx 8 weeks ARO	3	pcs	\$29,005.00USD	pcs	\$87,015.00 USD
Sub Total									\$87,015.00 USD
Grand Total									\$87,015.00 USD
ORDER NOTES									
All Prices Quoted In USD & Valid For 30 Days. All Parts Subject To Prior Sale & Are Ex-Works Manufacturing Facility In Hawkesbury, ON, Canada As Form Of Payment We Accept Visa, Master Card, American Express, Wire Transfer & Check Duties And Taxes Not Included In Quote Freight Not Included In This Quote Full Payment Is Required With Receipt Of Your PO									

1/15/2019

ORDER ACKNOWLEDGEMENT

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 1/15/19 3:39 PM dart.lysiak.kinga



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042322



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042322
PO Date: 1/18/19
Due Date: 3/29/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189116	RBW6305G19833-3GP			Main Rotor Gearbox Build up Trolley As Per Dwg RBW6305G19833-3G Rev. 2	Firmed -		3/29/19	3 Ea	0 Ea	3 Ea	\$7,747.00/Ea	\$23,241.00
Grand Total: \$23,241.00													

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 1/18/19 11:09 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24858
Shipment Date: 20-Mar-2019
Ship Via: Pick up at METEC
Order Number: 3376
Order Date: 01/19/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: P042322
Terms: Net 60 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	3	3	0	0	EA	DART-RBW6305G19833-3GP Main Rotor Gearbox Build up Trolley	2	3376-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3	DART-RBW6305G19833- 3GP	Main Rotor Gearbox Build up Trolley	2	42322

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MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, March 20, 2019